A New Convergent Route to Aldohexoses from a Common Chiral Building Block

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Although a number of syntheses of aldohexoses have been reported, there are so far two methods that are capable of producing all of the eight possible diastereomers in enantioand diastereocontrolled manner. Of these, one by the Masamune and the Sharpless groups¹ employed a reagentcontrolled method using the Katsuki-Sharpless asymmetric epoxidation reaction² as the key step, while the other by our group employed a substrate-controlled method starting from a common chiral building block having a dioxabicyclo[3.2.1] octane framework.3 The previous work from our group has shown that the chiral building block, obtained by either a chemical³ or an enzymatic method,⁴ allowed diastereoselective introduction of the requisite functionalities on the basis of the molecular bias of the chiral block, which exerted inherent convex-face selectivity. We report here an alternative substrate-controlled synthesis leading to all of the eight aldohexoses starting from a common cyclohexanoid chiral building block **1** exerting inherent convex-face selectivity.

The acetate **1** was prepared in both enantiomeric forms either by an enzymatic⁵ or a chemical procedure⁶ so as to serve as a chiral equivalent of *cis*-1,4-dihydroxycyclohexane-2,5 diene, and it actually allowed diastereocontrolled construction of a variety of natural products on the basis of its molecular bias and a masked cyclohexene double bond.7 The present study using $(+)$ -1 demonstrates the synthesis of four each of the L- and D-diastereomers of aldohexoses via the four conduritol derivatives **³**-**⁶** generated through the common bromo-ether intermediate, $8,9$ (+)-2 (Scheme 1).

Thus, $(+)$ -1 was first transformed into bromo-ether⁹ 2 to block double bond and hydroxy functionalities on sequential O-protection, deacetylation, and exposure to NBS. Catalytic dihydroxylation of **2** occurred from the convex face to give dibenzyl ether **7**, mp 91–92 °C, $[\alpha]^{29}$ _D –63.1 (*c* 1.3, CHCl₃),
after benzylation. The double bond blocked was regenerated after benzylation. The double bond blocked was regenerated at this point to give alcohol **8**, $[\alpha]^{29}$ _D +36.0 (*c* 1.2, CHCl₃), on reflux of **7** with zinc in methanolic acetic acid. Thermolysis of **8** in refluxing diphenyl ether followed by (1) (a) Ko, S. Y.; Lee, A. W. M.; Masamune, S.; Leed, L. A., III; benzylation afforded 9 , $[\alpha]^{31}$ _D +32.2 (*c* 1.1, CHCl₃).

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Removal of the MOM group by acidic methanolysis then gave 3, $[\alpha]^{30}$ _D +18.1 (*c* 1.2, CHCl₃), which would serve as the precursor to L-altrose and D-galactose.

On the other hand, de-O-protection of (+)-**2**, followed by the Mitsunobu reaction^{10,11} of the resulting alcohol 10 furnished *exo*-benzoate **11**, which was transformed into tribenzyl ether **12**. Sequential reductive cleavage and thermolysis of **¹²** furnished cyclopentenol **⁴**, mp 113-¹¹⁵ °C, $[\alpha]^{30}$ _D +106 (*c* 1.1, CHCl₃), which would serve as the precursor to L-talose and D-allose (Scheme 2).

To obtain the cyclohexenols, **5** and **6**, the *endo*-alcohol **10** was first converted into *exo*-epoxy-benzoate **13** by

^a Reagents and conditions: (a) OsO4 (cat.), NMO, aq. THF then NaH, BnBr, TBAI (83%). (b) Zn, AcOH/MeOH (97%). (c) Ph₂O, reflux, then NaH, BnBr, TBAI (88%). (d) HCl/MeOH, THF (99% for **3**; 91% for **10**). (e) $4\text{-}NO_2C_6H_4CO_2H$, DIAD, PPh₃ (86%). (f) OsO4 (cat.), NMO, then NaOMe/MeOH, then BnBr, NaH, TBAI, THF (87%). (g) Zn, AcOH/MeOH (97%)

sequential benzoylation and epoxidation. When **13** was exposed to boron trifluoride, $8,12$ the benzoate-assisted stereoselective epoxide opening occurred to give a mixture **14** consisting of 1,2- and 1,3-diols (1:1). Without separation, **¹⁴** was benzoylated to give single tribenzoate **¹⁵**, mp 172- 173 °C, $[\alpha]_{D}^{29}$ -101 (*c* 1.3, CHCl₃), which on reductive cleavage gave 16, $[\alpha]^{27}$ _D -192 (*c* 1.3, CHCl₃). After O-protection, the resulting MOM-ether **17** was thermolyzed to give cyclohexene 18, $[\alpha]^{28}$ _D -245 (*c* 1.2, CHCl₃), whose benzoyl functionalities were replaced by benzyl functionalities to give 19, $\lbrack \alpha \rbrack^{26}$ –62.5 (*c* 1.5, CHCl₃), by sequential debenzoylation and benzylation. Finally, the MOM group of **19** was removed to give 5, mp $68-70$ °C, $[\alpha]^{30}$ _D -39.4 (*c* 1.0, CHCl3), serving as the precursor of L-gulose and D-mannose.

The mixture **14**, on the other hand, was stirred in dichloromethane containing a trace of *p*-toluenesulfonic acid at room temperature for 3 days to give a 5:1 mixture of 1,2 diol **20** and 1,3-diol, which were separated. Since benzylation of **20** could not be attained with the benzoate functionality intact, a benzyloxymethyl (BOM) protecting group removable by catalytic hydrogenolysis 13 was used instead to give di-BOM ether 21, $[\alpha]^{31}$ _D -62.3 (*c* 1.3, CHCl₃), without affection of the benzoate functionality. On reductive cleavage, followed by BOM-protection, **21** afforded tri-BOM ether **22**, $[\alpha]^{31}$ _D -34.9 (*c* 1.0, CHCl₃), which was thermolyzed to give 23, $[\alpha]_{D}^{30}$ –59.3 (*c* 1.3, CHCl₃). Finally, the benzoyl group was removed reductively to give **6**, $[\alpha]_D^{25} +23.3$ (*c* 1.4, CHCl3), serving as the precursor of D-glucose and L-idose (Scheme 3).

Conversion of the conduritols **³**-**⁶** into the aldohexoses could be carried out in a rather straightforward way. Thus,

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^a Reagents and conditions: (a) BzCl, pyridine then *m*-CPBA (91%). (b) BF_3/OEt_2 , toluene (100%). (c) BzCl, pyridine, DMAP, CH₂Cl₂ (100%). (d) Zn, AcOH/MeOH (98%). (e) MOM-Cl, Hünig base, (CH2Cl)2 (99%). (f) Ph2O, NaHCO3, reflux (83% for **18**, 92% for **23**). (g) NaOMe/MeOH, then BnBr, NaH, TBAI, THF (78%). (h) HCl-MeOH (99%). (i) *p*-TsOH, CH₂Cl₂, rt, 3 d (76%). (j) BOM-Cl, Hünig base, TBAI, $(CH_2Cl)_2$ (89%). (k) Zn, AcOH/MeOH, then BOM-Cl, Hünig base, TBAI, (CH₂Cl)₂ (86%). (l) DIBAL, CH₂Cl₂ (92%).

3 was transformed into *p*-methoxybenzyl (MPM) ether **24**, $[\alpha]_D^{25} -1.2$ (*c* 1.3, CHCl₃), which was sequentially ozonized and reduced in the same flask to give diol 25, $[\alpha]^{28}$ _D -3.1 $(c$ 1.3, CHCl₃). On stirring with DDQ¹⁴ in dichloromethane in the presence of molecular sieves (4Å) at 0 °C, **25** afforded a 1,3-dioxolane **26** whose primary alcohol was oxidized¹⁵ to give aldehyde **27**. Catalytic hydrogenolysis of **27** furnished D-galactose, $[\alpha]^{31}$ _D +75.2 (*c* 0.4, H₂O){lit.¹ $[\alpha]$ _D²³ -72.2 (*c* 0.7, H_2O) for L-isomer.

On the other hand, **3** was oxidized to cyclohexenone **28**, $[\alpha]_{D}^{30}$ +181 (*c* 1.1, CHCl₃), which on reduction with DIBAL
afforded diastereoselectively cyclobeyenol 29 $[\alpha]_{28}^{28}$ +121 afforded diastereoselectively cyclohexenol 29, $[\alpha]^{28}$ _D +121 $(c \t1.1, CHCl₃)$, isomeric to **3**. Employing exactly the same procedure as for **3**, **29** was transformed into L-altrose, $[\alpha]^{29}$ -29.2 (*c* 0.7, H₂O){lit.¹⁶ [α]²⁰_D +32.6 (*c* 7.6, H₂O) for D-isomer}, in comparable overall yield via MPM-ether **30**, $[\alpha]^{25}$ _D +75.8 (*c* 1.4, CHCl₃) (Scheme 4).

^a Reagents and conditions: (a) MPM-Cl, NaH, TBAI, DMF (95% for **24**, 100% for **30**). (b) O_3 then NaBH₄, CH₂Cl₂/MeOH (81%). (c) DDQ, 4\AA sieves, CH_2Cl_2 , (78%). (d) Dess-Martin oxidation (86%). (e) H₂, Pd(OH)₂, aq. THF (81% from **27**). (f) PCC, CH₂Cl₂ (92%). (g) DIBAL, CH₂Cl₂ (87%). (h) (b)-(e) (46%)

The same procedure was applied to the conversion of **4**. Thus, L-talose, $[\alpha]^{29}$ _D -18.1 (*c* 0.4, H₂O) {lit.³ $[\alpha]^{28}$ _D -17.6 $(c 1.0, H₂O)$, was obtained via MPM-ether 31, mp 50-51 ${}^{\circ}C$, $[\alpha]^{27}$ _D +83.5 (*c* 1.3, CHCl₃), while D-allose, $[\alpha]^{27}$ _D +9.9 (*c* 0.4, H₂O) {lit.¹ [α]²¹_D -10.8 (*c* 0.4, H₂O) for L-isomer}, was obtained via MPM-ether 34, $[\alpha]^{23}$ _D +2.2 (*c* 1.2, CHCl₃), after the inversion through enone 32, $[\alpha]^{29}$ _D +16.3 (*c* 1.0, CHCl₃), and alcohol 33, mp 74-75 °C, $[\alpha]^{27}$ _D -13.4 (*c* 1.3, $CHCl₃$ (Scheme 5).

^a Reagents and conditions: see Scheme 4.

The same method coverted 5 into L-gulose, $[\alpha]^{27}$ _D +19.2 $(c \t0.6, H_2O)$ {lit.³ [α]³¹_D +20.9 (*c* 1.0, H₂O)}, via MPM-

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ether **35**, $[\alpha]^{26}$ _D -11.5 (*c* 1.7, CHCl₃). However, the same procedure could not be applied to its isomerization into **33**. Instead, the Mitsunobu reaction using 4-nitrobenzoic acid brought about a clear-cut inversion to give 36, $[\alpha]^{26}$ _D -143 (*c* 1.4, CHCl₃), which gave the epimeric alcohol 37, $[\alpha]^{27}$ _D -102 (c 1.3, CHCl₃), on alkaline methanolysis. By employing the same procedure above, 37 gave D-mannose, $[\alpha]^{25}$ _D +13.8 (*c* 0.7, H₂O) {lit.¹ [α]_D -13.5 (*c* 1.0, H₂O) for L-isomer}, via the MPM-ether **38**, $[\alpha]^{25}$ _D -100 (*c* 1.7, CHCl₃)
(Scheme 6) (Scheme 6).

Tri-BOM-ether **6**, after converion to the MPM-ether **39**, $[\alpha]^{29}$ _D -11.3 (*c* 1.3, CHCl₃), gave D-glucose, $[\alpha]^{28}$ _D +47.7 $(c \ 0.6, H_2O)$ {lit.¹ [α]³¹_D -47.2 (*c* 0.8, H₂O) for L-isomer} on the same treatment for the benzyl ethers as above. Epimerization was carried out by the Mitsunobu reaction to give **41**, via benzoate **40**, which furnished L-idose, $[\alpha]^{28}$ _D -9.2 (*c* 0.6, H₂O) {lit.¹ [α]²⁵_D -10.6 (*c* 1.0, H₂O)}, via MPM-ether 42, $[\alpha]_{D}^{30}$ +60.8 (*c* 1.5, CHCl₃) on the same treatment as above for the benzyl ethers (Scheme 7).

In conclusion, we have demonstrated the synthesis of four L- and four D-aldohexoses from a single cyclohexanoid chiral building block. The enantiomers of these may be also accessible as we have obtained the enantiomer of the starting chiral building block.

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